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Facile Fabrication of CeO₂-Al₂O₃ Hollow Sphere with Atomically Dispersed Fe via Spray Pyrolysis

Xin-Pu Fu, Wen-Zhu Yu, Meng-Yuan Li, Rui Si,* Chao Ma,* and Chun-Jiang Jia*



ABSTRACT: A facile spray pyrolysis method is introduced to construct the hollow CeO_2 - Al_2O_3 spheres with atomically dispersed Fe. Only nitrates and ethanol were involved during the one-step preparation process using the ultrasound spray pyrolysis approach. Detailed explorations demonstrated that differences in the pyrolysis temperature of the precursors and heat transfer are crucial to the formation of the hollow nanostructure. In addition, iron species were in situ atomically dispersed on the as-formed CeO_2 - Al_2O_3 hollow spheres via this strategy, which demonstrated promising potential in transferring syn-gas to valuable gasoline products.

Heat Heat $(NO_3)_2$ $A(NO_3)_2$ CeO_2 $A(JO_3)$ Fe atoms $(O_1O_2)_2$ $A(O_3)_2$ CeO_2 $A(JO_3)$ Fe atoms $(O_1O_3)_2$ $(O_1O_3)_2$ $(O_2O_3)_2$ $(O_1O_3)_2$ $(O_2O_3)_2$ $(O_1O_3)_2$ (

■ INTRODUCTION

Metal oxides with hollow nanostructure have received increasing attention due to their promising potential in various fields, including catalysis, energy storage, drug delivery, and sensor.^{1–6} The traditional approaches to fabricate hollow structures usually comprise hard template way or soft template.^{3,7,8} However, the derived pollution and complexity during preparation procedures strongly inhibit the wider application of template routes. Other assembly strategies, including Kirkendall process,⁹ Oswald ripening process,¹⁰ decomposition of metal–organic frameworks,¹¹ and coordination polymers,¹² have been successfully applied in producing hollow nanostructure. Nevertheless, most of them are still obstructed by their sophisticated synthetic procedure. Therefore, the formation of a hollow structure via a facile strategy is desirable.

Among various oxides, cerium dioxide (CeO_2) has long been significantly attractive in catalytic application^{13–20} because of its environmental friendliness, spontaneous Ce³⁺/Ce⁴⁺, and superior surface property.^{13,21,22} A fine synergistic effect can be potentially identified during the catalysis process in the form of ceria-based composites when ceria is combined with metals or metal oxides.²³ Therefore, M/CeO₂ were widely used as catalysts for numerous catalytic reactions, including reforming,²⁴ oxidation of volatile organic compounds (VOC),²⁵ water–gas shift (WGS) reaction,²³ CO (preferential) oxidation,²⁶ oxidative dehydrogenation,²⁷ and so on. Nanosized CeO₂ was frequently utilized in the catalysis process owing to its abundant exposure to the surface, while the easy aggregation severely hindered its efficiency. Thus, the construction of a stable hollow structure with CeO₂ nanoparticles would be greatly beneficial to optimize its capacity in the catalytic application.^{24,28–31} However, the facile route for the construction of the CeO₂ hollow structure via template-free method has been rarely developed so far.³²

Herein, we reported a facile strategy to fabricate hollow nanospheres comprising dominant CeO₂ and minor Al₂O₃ phases with the aid of the spray pyrolysis technique. $^{\rm 33-43}$ The differentiated decomposition temperatures for cerium nitrate and auxiliary precursor (aluminum nitrate) are vital in the formation of hollow morphology. Through this approach, atomically dispersed Fe atoms are in situ anchored in the CeO₂-Al₂O₃ hollow spheres in one step, which the atomic dispersion metal sites have demonstrated widely potential in catalytic applications.^{44–46} The as-prepared Fe single atoms in the CeO₂-Al₂O₃ hollow spheres (Fe-SA/CeO₂-Al₂O₃) demonstrated promising catalytic performance in the Fischer-Tropsch reaction, which is the key technology to generate fuels from syngas. The CO conversion at 330 °C is ~50% coupling with good stability during a long-term test. In addition, the selectivity of 66% for the desired light olefins and C₅₊. This work provided a general approach for synthesizing CeO₂-based hollow structures with highly dispersed metal sites.

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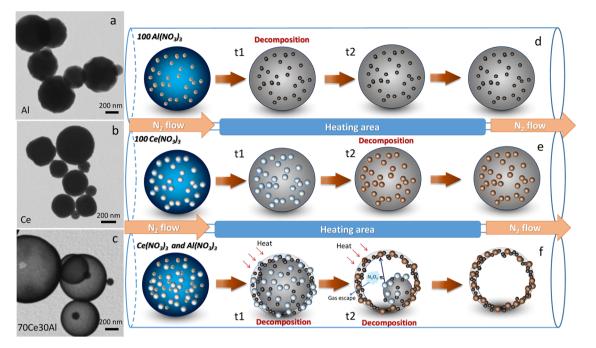


Figure 1. TEM images of the CeO_2 -Al₂O₃ spheres with various Ce/Al ratios, (a) 100%Al, (b) 100%Ce, and (c) 70%Ce/30%Al. Scale bar: 200 nm. Plausible schematic illustration of the formation process for (d) 100%Al, (e) 100%Ce, and (f) 70%Ce/30%Al.

EXPERIMENTAL SECTION

Catalyst Preparation. *Materials*. All chemicals were directly used without further modifications. Cerium nitrate hexahydrate (Ce- $(NO_3)_3$ ·6H₂O), aluminum nitrate nonahydrate (Al $(NO_3)_3$ ·9H₂O), and sodium hydroxide (NaOH) were provided by Tianjin Kermal Chemical Reagent Factory.

Preparation of CeO_2 - Al_2O_3 Hollow Spheres. The ultrasound spray pyrolysis technique is used to synthesize the CeO₂ dominant hollow spheres. First, mixed Ce(NO₃)₃·6H₂O and Al(NO₃)₃·9H₂O (total amount is 8 mmol and molar ratios of Ce/Al were changed with 100/ 0, 50/50, 70/30, and 0/100) were added into 80 mL ethanol. After stirring for 10 min, the transparent solution was subsequently transferred to the ultrasonic humidifier, which would generate microspheres via the aerosol-spraying progress. After that, the atomized spray flowed inside a 90 cm long glass tube by pure N₂ flow (150 mL·min⁻¹), which was preheated by a tube furnace at 450 °C. Finally, the as-prepared powder samples were further dried in an oven at 80 °C overnight.

Preparation of Fe-SA/CeO₂-Al₂O₃ Hollow Spheres. Similarly, Fe-SA/CeO₂-Al₂O₃ was prepared with the same method mentioned above, where the ratio of Fe/Ce/Al was changed to 10/70/30. Additional alkali etching (1 M NaOH solution) treatment was taken on the collected sample for 24 h.

Characterizations. Ex situ X-ray diffraction (XRD) test was conducted on a powder diffractometer (PANalytical B.V. X'pert3, 40 kV, 40 mA), coupled with Cu K α 1 radiation (α = 0.15406 nm).

The transmission electron microscopy (TEM) test was conducted on an FEI Tecnai F20 instrument (200 kV). A JEOL ARM200F microscope, coupled with a probe-forming spherical-aberration corrector and Gatan image filter (Quantum 965), was used to record the aberration-corrected high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images. The electron energy-loss spectroscopy (EELS) was also recorded on the same equipment, which provided the elemental mapping results from the Fe-L_{2,3}, Ce-M_{4,5}, and O-K edges.

X-ray photoelectron spectroscopy (XPS) analysis was conducted on an Axis Ultra XPS spectrometer (Kratos, U.K.) using 225 W Al K α radiation. The binding energies were corrected via calibrating the C 1s peak at 284.8 eV.

The ex situ X-ray absorption fine structure (XAFS) spectra of Fe Kedge ($E_0 = 7112$ eV) for both fresh and spent iron-ceria catalysts were recorded at BL14W1 beamline of Shanghai Synchrotron Radiation Facility. Two operation modes were used, with one under the "top-up" mode at 3.5 GeV coupled with a 220 mA constant current and the other one operated at 20-ID-B beamline of Advanced Photon Source (APS) of Argonne National Laboratory (ANL), which was operated under a top-up mode at 7.0 GeV (constant current: 100 mA). A Lytle ion chamber or a four-channel Vortex silicon drift detector recorded the XAFS data under fluorescence mode. The pure Fe foil was used to calibrate the data. Also, the as-collected data was extracted and fitted by Athena and Artemis codes. For the X-ray absorption near-edge structure (XANES) profile, to normalize the absorption energy, the coefficients of experimental absorption as a function for energies $\mu(E)$ were processed by background subtraction and normalization steps. For the extended X-ray absorption fine structure (EXAFS) profile, the Fourier transform (FT) data in R space proceeded with the use of the first-shell approximation or metallic Fe model for the Fe-O/Fe-O-Fe/Fe-O-Ce or Fe-Fe coordination. The passive electron factors (S_0^2) were determined by fitting the experimental Fe foil data and fixing the Fe-Fe coordination number (CN) to 8 + 6 and subsequently fixing for the following analysis of the measured samples. The other parameters that allowed us to change during the fit process comprise the parameters related to the electronic properties (E_0) and the values of the local structure environment including CN, bond distance (R), and Debye-Waller (D.W.) factor around the absorbing atoms.

Catalytic Measurements. The Fischer–Tropsch synthesis (FTS) reaction was conducted on a fixed-bed flow reactor with a gas mixture of 47% CO, 47% H₂, and 6%N₂. Catalyst powders (0.08 g) were diluted with 0.5 g of SiO₂ particles (20-40 mesh) before the test. The FTS measurements at 330 °C were carried out under high pressure of 2 MPa with a pretreatment at 380 °C for 3 h in 10%H₂/År. The gas hourly space velocity (GHSV) of the reaction was set at 13 500 cm³. $h^{-1} \cdot g_{cat}^{-1}$. The product and reactant in the gas phase were detected online using a gas chromatograph (GC-9160, Shanghai, China). The C1-C4 ranged hydrocarbons were analyzed using a Plot Al2O3 capillary column with a flame ionization detector (FID); however, CO, CO₂, CH₄, and N₂ were analyzed using a Porapak Q and 5A molecular sieve-packed column with a thermal conductivity detector (TCD). All hydrocarbons were analyzed using GC-9160 with a PONA capillary column and a flame ionization detector (FID). To calculate the CO conversion, 6%N2 in syngas was used as an internal

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standard. The selectivity of the products was all based on carbon. The selectivity of CO₂, CH₄, C_2-C_4 , and C_{5+} is calculated on the basis of all used CO molecules. The catalytic activity (Fe time yield, FTY) is defined as the amount of converted CO moles per gram of Fe per second.

RESULTS AND DISCUSSION

The oxides powders were continuously produced using the spray pyrolysis equipment. The morphology of the as-prepared nanospheres is strongly affected by the ratio of precursors. When only independent $Ce(NO_3)_3$ or $Al(NO_3)_3$ was used as a feedstock, solid nanospheres with a diameter of 100-500 nm could be observed in the TEM images (Figure 1a,b). In contrast, the hollow inner was clearly identified as the Ce/Al ratio changed to 50:50 (Figure S1), whereas the spherical shape was irregular. After optimizing the ratio as 70:30, which is the ratio of the spheres with a hollow structure was above 90%, a smooth and integrated outline was fabricated as shown in Figure 1c (Figure S2). Considering that the co-presence of both $Ce(NO_3)_3$ and $Al(NO_3)_3$ was indispensable for constructing a hollow inner, the difference in the decomposition temperature (T_d) of the two precursors is envisioned as a plausible induction for the hollow structure. In detail, ΔT_{d} of $Ce(NO_3)_3$ and $Al(NO_3)_3$ is as high as ~130 K with the separated $T_{\rm d}$ values of 570 and 440 K, respectively.⁴⁷ The correlation between $\Delta T_{\rm d}$ and the formation of hollow inner was further evidenced by the solid feature for the combinations of Ce(NO₃)₃ and Co(NO₃)₂ or Cu(NO₃)₂ (Figure S3), whose $\Delta T_{\rm d}$ values were only ~17 and ~7 K, respectively (Table S1). A similar phenomenon was also got in the formation of the Co₃O₄-Al₂O₃ hollow nanostructure over the combination of $Co(NO_3)_2$ and $Al(NO_3)_3$, coupling with a ΔT_d value of ~100 Κ.

During the ultrasound atomization process, the mixture in ethanol solution was atomized to a lot of small droplets, where drastic gas-liquid reaction is conducting. Therefore, considering the strong correlation between heating transfer, ΔT_{d} , and the formation of a hollow structure, we proposed a plausible formation mechanism of the CeO₂-Al₂O₃ spheres as follows. As shown in Figure 1d,e, the independent $Ce(NO_3)_3$ or Al(NO₃)₃ precursor decomposed at different stages after atomizing into the tube with the aid of N_2 flow, the Al(NO₃)₃ pyrolyzed at an earlier time of t_1 , and Ce(NO₃)₃ decomposed at a subsequent time of t_2 . The interval between t_1 and t_2 provided the condition for the formation of an outer surface layer of Al₂O₃ with the rapid evaporation of ethanol at first. Then, the decomposed $N_x O_y$ from $Ce(NO_3)_3$ created a relatively high inner gas pressure, which promoted the substance inside to spread to the outer layer (Figure 1f). In addition, the working temperatures demonstrated a considerable effect on the formation of a hollow structure, where the relatively higher temperature (450 °C) was favorable for the fabrication of smaller sizes (Figure S4). In addition, a gradual evolution from hollow to yolk-shell structure was found to increase the amount of surfactant incorporated in the solvent (Figure 2). Considering the change in the thermal conductivity for the precursor solvent, the evolution of the inner structure implied the possible role of heating transfer in constructing a hollow structure. Furthermore, it provides a facile strategy to modulate the morphology of nanospheres.

The powder X-ray diffraction (XRD) demonstrated only the face-centered cubic (fcc) structure of CeO_2 without any phase of Al_2O_3 for the as-prepared CeO_2 - Al_2O_3 spheres (Figure S5a).

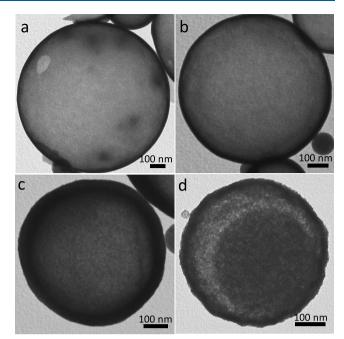


Figure 2. TEM images of CeO_2 -Al₂O₃ (Ce/Al = 70:30) hollow spheres with different contents of F127 during the synthesis process: (a) 0 F127, (b) 0.05 F127, (c) 0.4 F127, and (d) 0.8 F127.

Compared with pure CeO₂, no detectable shift could be observed for diffraction peak, indicating the absence of lattice contraction induced by the doping of Al atoms (Figure S5b). As shown in the scanning electron microscopy (SEM) images (Figure S6), the hollow morphology of the CeO₂-Al₂O₃ spheres was also identified through the broken holes on the surface. In addition, the porous property of the hollow spheres was confirmed by the Brunauer–Emmett–Teller (BET) measurement (Figure S7). Therefore, the hollow sphere comprising abundant small CeO₂ nanoparticles and amorphous Al₂O₃ was fabricated via a template-free approach. Furthermore, through in situ mixings, various kinds of metals, such as Fe, Co, Ni, Ru, Pd, etc., can be well dispersed over this CeO₂ dominant hollow sphere, which would be beneficial for wide catalytic applications.

In this work, Fe was in situ fixed on the CeO₂-Al₂O₃ hollow spheres with the same approach. X-ray photoelectron spectroscopy (XPS) was used to measure the elemental composition of the CeO₂-Al₂O₃ composites. The Fe/Ce/Al ratio of the surface layer (~5 nm) for the composites without any treatment determined by XPS is 10/58/32 (Figure S8). Additional etching treatment by NaOH solution was conducted over Fe-SA/CeO2-Al2O3 for better exposure of metal sites, in which the estimated atomic ratio of Fe/Ce/Al is changed from 10/58/32 to 15/70/15 based on XPS results (Figure S9). Correspondingly, the mass ratio (wt %) of the components (Fe₂O₃/CeO₂/Al₂O₃) was changed from 5.9/ 80.5/13.6% to 6.4/87.4/6.2%, confirming the dramatic decrease in the Al content. Compared with CeO_2 -Al₂O₃ hollow spheres, the morphology remained nearly unchanged after introducing Fe atoms as revealed in the TEM images (Figure 3a,b). The atomic-resolution HAADF-STEM image shown in Figure 3c exhibited that the ceria was highly crystallized with clear lattice fringes. With the aid of STEM-EELS, the presence of Fe, Ce, and O elements was observed with a uniform dispersion over the field of view (Figure 3d).

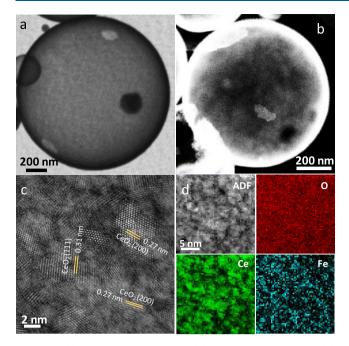


Figure 3. (a) Overview TEM image, (b) HAADF-STEM image, (c) atomic-resolution HAADF image, and (d) STEM-EELS mapping results of the as-prepared Fe-SA/CeO₂-Al₂O₃ hollow sphere.

To further identify the specific structure around the measured Fe atoms, the XAFS technique was used to investigate the iron-ceria samples, which were elementally sensitive to determine both electronic and local structures.⁴⁸ As shown in XANES results (Figure 4a), the Fe K-edge

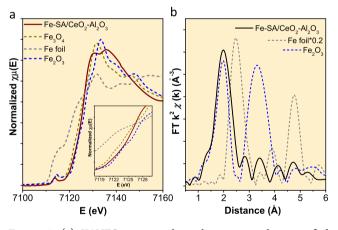


Figure 4. (a) XANES spectra, where the insert is the magnified spectra and (b) Fourier transform (FT) of the Fe K-edge EXAFS spectra of Fe-SA/CeO₂-Al₂O₃ hollow sphere.

spectrum for fresh Fe-SA/CeO₂-Al₂O₃ is between Fe₂O₃ and Fe₃O₄, indicating that the oxidation state of Fe atoms is between Fe₂O₃ and Fe₃O₄. The accurate coordination information of the Fe atom was analyzed by EXAFS (Figure 4b). Only primary Fe–O contribution in *R* space at 1.96 Å was clearly identified, without the observation of Fe–Fe shell (R = 2.46 Å) in the first shell or the Fe–O–Fe shell in the second shell (R = 3.32 Å), proving the atomic dispersion with only Fe–O coordination for the Fe atoms on the CeO₂-Al₂O₃ hollow spheres. Based on the fitting result (Figure S10), the

coordination number (CN) of Fe–O in the first shell was 4.3 \pm 0.9.

To preliminarily value the potential of the as-prepared hollow composites in catalytic applications, we evaluated it as a catalyst for the Fischer-Tropsch synthesis (FTS) reaction, which is one of the key technologies to convert syn-gas to environmental fuel and the conventional reaction condition is tough.^{37,49} Figure 5a illustrates the catalytic steady test over the as-prepared Fe-SA/CeO₂-Al₂O₃ at 330 °C for 40 h, as well as the reference catalysts Fe/Al₂O₃ and Fe/CeO₂ with solid feature. A gradual increase in CO conversion was observed in the initial 15 h for the Fe-SA/CeO₂-Al₂O₃ catalyst, indicative of a potential activation process induced in the initial stage, which might be ascribed to the phase transformation from oxides to carbides.^{49,50} Subsequently, the CO conversion reached a plateau with a constant conversion of ca. 50%, implying relatively good stability under tough reaction conditions. The CO conversion of Fe-SA/CeO₂-Al₂O₃ catalyst obviously surpassed that of Fe/CeO₂ and Fe/Al₂O₃ (53 vs 5% or 10%), where the mass loading of Fe is comparable for these catalysts (4.5 wt % vs 4.6 or 5.1%). The superior catalytic performance of Fe-SA/CeO₂-Al₂O₃ spheres might indicate the strength of its hollow structure. The CO conversation rate normalized by Fe mass (Fe-time yield, FTY) is 827 μ mol·g⁻¹· s^{-1} at 330 °C, which is a moderately good catalytic performance (Table S3).⁵¹⁻⁵³ The selectivity for the desired light olefins $(C_{2=}-C_{4=})$ and C_{5+} hydrocarbons were 27.0 and 38.7%, respectively (Figure 5b; 65.7% in total, selectivity calculated basing on all hydrocarbons).

In addition, the chain-growth probability (α) obtained from the Anderson-Schulz-Flory (ASF) model for Fe-SA/CeO₂-Al₂O₃ was 0.51 (Figure S11). As shown in Figure S12a, a small number of spheres were broken after the FTS reaction and the predominant spheres are integrate. The only detectable crystalline phase after the reaction is CeO₂ (Figure S12b), which is the same as that of the fresh one. To further confirm the potential correlation between the catalytic performance and structural features, the spent Fe-SA/CeO₂-Al₂O₃ catalyst after the reaction at 330 °C was analyzed by XAFS. As shown in Figure 6a, the oxidation state of Fe atoms was close to Fe_3O_4 based on the XANES results, which became slightly reduced as compared with the samples before reaction. Considering the gradual activation process during the FTS reaction, these reduced Fe atoms might be the active sites. The presence of atomically dispersed Fe sites was confirmed by the isolated presence of Fe-O coordination in the first shell as shown in EXAFS results ($R = 1.95 \pm 0.02$ Å, $CN = 4.0 \pm 0.8$; Figure 6b), demonstrating their good stability on the surface of hollow CeO₂ sphere, which should be the origin of the satisfactory catalytic stability under FTS reaction condition.

CONCLUSIONS

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In summary, we have developed a facile strategy for the fabrication of a CeO_2 -Al₂O₃ hollow sphere by the spray pyrolysis technique. Comprehensive characterizations showed that the difference in the decomposition temperatures of two precursors and the heating transfer played crucial roles in the formation of hollow morphology. With the aid of this method, the Fe element could be simply and atomically dispersed over the CeO₂ hollow spheres synchronously during the synthesis process. The as-prepared Fe-SA/CeO₂-Al₂O₃ hollow sphere revealed the CO conversion rate of 827 μ mol·g⁻¹·s⁻¹ at 330 °C couplings with a selectivity of 67% for the desired light olefins

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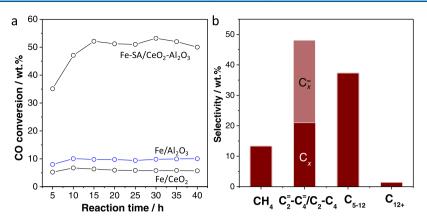


Figure 5. (a) Catalytic CO conversion of the Fe-SA/CeO₂-Al₂O₃ hollow sphere, Fe/Al₂O₃ and Fe/CeO₂ nanospheres. (b) Product selectivity of Fe-SA/CeO₂-Al₂O₃ hollow sphere. The CH₄, C_2-C_4 , and C_{5+} selectivity was calculated based on all hydrocarbons excluding CO₂. Reaction condition: T = 330 °C, $H_2/CO = 1:1$, P = 20 bar, F = 18 mL·min⁻¹, and $W_{catal} = 0.08$ g.

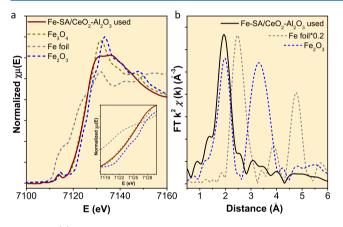


Figure 6. (a) XANES spectra, which in the inset is magnified spectra, and (b) Fourier transform (FT) of the Fe K-edge EXAFS of Fe-SA/ CeO_2 -Al₂O₃ hollow sphere after FTS reaction at 330 °C.

and C_{5+} . This work provided a facile and general route for synthesizing hollow CeO_2 structures with highly dispersed metal sites.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.inorgchem.1c00194.

Experimental details, additional TEM images, and XRD and XPS results (PDF)

AUTHOR INFORMATION

Corresponding Authors

- Rui Si Shanghai Synchrotron Radiation Facility, Shanghai Institute of Applied Physics, Chinese Academy of Sciences, Shanghai 201204, China; orcid.org/0000-0003-0732-9688; Email: sirui@mail.sysu.edu.cn
- Chao Ma College of Materials Science and Engineering, Hunan University, Changsha 410082, China; ^(a) orcid.org/ 0000-0001-8599-9340; Email: cma@hnu.edu.cn
- Chun-Jiang Jia Key Laboratory for Colloid and Interface Chemistry, Key Laboratory of Special Aggregated Materials, School of Chemistry and Chemical Engineering, Shandong University, Jinan 250100, China; orcid.org/0000-0002-4254-5100; Email: jiacj@sdu.edu.cn

Authors

- Xin-Pu Fu Key Laboratory for Colloid and Interface Chemistry, Key Laboratory of Special Aggregated Materials, School of Chemistry and Chemical Engineering, Shandong University, Jinan 250100, China; orcid.org/0000-0001-8379-0789
- Wen-Zhu Yu Key Laboratory for Colloid and Interface Chemistry, Key Laboratory of Special Aggregated Materials, School of Chemistry and Chemical Engineering, Shandong University, Jinan 250100, China
- Meng-Yuan Li Key Laboratory for Colloid and Interface Chemistry, Key Laboratory of Special Aggregated Materials, School of Chemistry and Chemical Engineering, Shandong University, Jinan 250100, China

Complete contact information is available at: https://pubs.acs.org/10.1021/acs.inorgchem.1c00194

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Notes

The authors declare no competing financial interest.

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